

LEADING ESTATES OF THE WORLD



Villa Estrella Mar

U.S.A. \$795 CAN. \$795 DISPLAY TO 5/15
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LAKE MICHIGAN



Though only two hours from Chicago, the five-bedroom contemporary that was created for Lake Michigan in 2005 represents a unique natural world far removed from the city pace. Comfortable, yet at the same time imbued with a luxurious brand of sophistication, it has but one purpose in life: to enjoy the spectacular water views. Open settings capture unending panoramas that flow from one dramatic room to the next. A stone fireplace in the living room, a wood ceiling and wrap-around windows in the sunroom, a panoramic dining room, a sleek gourmet kitchen, a main-floor master suite with office wing overlooking the lake—each setting articulates the architect's mission. Outdoors, the drama reaches a zenith on a lakefront patio warmed by a stone fireplace \$3,250,000. Rubloff Harbor Country. Tel: 888.257.5800, 269.469.8300. RubloffHarborCountry.com